



**MF** eSERIES

**TAKE BACK YOUR HEATING INDEPENDENCE**  
High Efficiency Wood and Coal Burning Furnaces





# The Heat You Need, Without the Bill

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## Four Reasons to Choose a HeatMaster<sup>SS</sup> Furnace

An outdoor furnace is a long-term investment in the independence and peace of mind your family deserves. Imagine endless hot water and a steady, even heat throughout your home. The best part? HeatMaster<sup>SS</sup> furnaces are dependable and easy to operate, with a large network of trained dealers to help when you need it.

### 1 Easy To Use

At HeatMaster<sup>SS</sup>, we remain committed to providing features that make running your furnace quick and easy. Some of our most popular features include:

- **Cast iron shaker grates and removable stainless steel ash pan** make cleaning a breeze. Just shake the grates and pull out the ash pan to remove the ash.
- **The forced air fan** pushes air through the grates at the bottom of the firebox, ideal for wood and coal burning and fast heat recovery.
- **Deep oval firebox** with convenient loading height provides an easy loading experience by allowing you to drop the fuel into the firebox rather than lifting.
- **Actuator damper motor** with powered return safely and securely manages airflow into the furnace.

We back each furnace with our best-in-industry Lifetime Limited Warranty, which is twice as long as the leading mild steel competitor. We are confident that you will enjoy the natural warmth they provide for many years.



## 2 Built To Last

HeatMaster<sup>SS</sup> combines the best materials with expert engineering to create the most rugged, longest lasting furnaces available. We use 409 Titanium Enhanced Stainless Steel which is the only product that provides the right blend of longevity and cost effectiveness to meet our high standards of excellence.

**Titanium Stainless Steel** is the best choice for your furnace because:



- **It resists corrosion.**
- **It can withstand higher continuous temperatures.**
- **It transfers more heat.** Heat gets to your water at a higher rate which will save you fuel.
- **It has a low Thermal Expansion Rate.** It won't crack and warp in a high heat environment.

	Mild Steel	409 SS
Corrosion Resistance	No	Yes
Continuous Temperature Tolerance	Low	High
Heat Transfer	Good	Good
Thermal Expansion	Low	Low
Cost	Good	Good

HeatMaster<sup>SS</sup> furnaces are built to the highest standards with **ISO 9001 Certified** manufacturing processes.

## 3 Cost Savings

Take control of your budget with a multi-fuel furnace. Fossil fuel prices fluctuate but wood and coal costs are consistently economical. You'll feel secure when you have complete control of your heating costs. And with a HeatMaster<sup>SS</sup> you can use less fuel because of our clean burning, efficient technology.

Whether you choose to finance your furnace or buy and install it yourself, you'll be pleased with the long term savings wood heating provides.

## 4 The HeatMaster<sup>SS</sup> Advantage

When you're looking to heat your home, it's good to know that they are backed by an extensive network of professional dealers. HeatMaster<sup>SS</sup> dealers are there to help you with expert installation, advice, after sales service and so much more. We take pride in our products, service and ensuring your needs are met.

**HeatMaster<sup>SS</sup>** has been providing safe, reliable, and efficient heating solutions since 2001. Our dedicated and world-class staff continually research new and innovative ways to improve and perfect our products. We truly understand the needs of customers who are looking for high-efficiency furnaces at competitive prices.

# MF eSERIES

The design for our outdoor wood and coal furnace, the MF eSeries, combines quality workmanship and materials, with a design built for performance and efficiency. They work with almost any existing heating system and follow the HeatMaster<sup>SS</sup> standard for quality.

## Easy View Water Level Gauge

Highly visible from a distance.

## Deep Oval Firebox

This design allows for more efficient heat transfer, extra strength and fewer welds with no corners for ash to collect in. The extra deep firebox works particularly well for coal burning and keeps the door cooler.

## Forced Air Draft with Actuator

Creates an extremely hot burn as the actuator manages airflow to react to your heating demands.

## Triple Pass Exhaust

Provides maximum heat transfer into the water jacket.  
*The MF 20000e uses a double pass exhaust.*

## Dump Feature

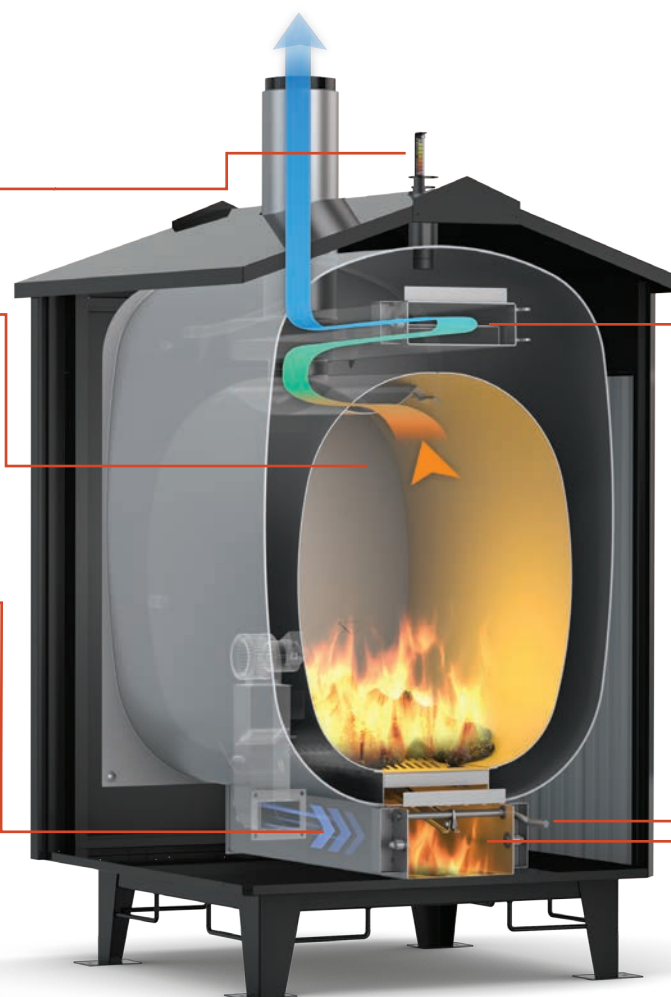
Opens the grates wider to easily clean out ash and clinkers.

## Heavy Duty Shaker Grates

Racking the grates allows the ash to drop into the stainless steel ash pan.

## Easy Clean Ash Pan

Removable ash pan makes ash clean up quick and easy.



## Additional Features

- Large insulated firebox door uses a ball bearing latch, making the door easy to open and close.
- Firebox door design has a simple hinge adjustment.
- Long lasting high quality exterior finish.



# MF eSERIES



	MF 3000e	MF 5000e	MF 7000e	MF 10000e	MF 20000e
Approx. Heating Space*	3,000sq. ft.	5,000sq. ft.	7,500sq. ft.	10,000sq. ft.	20,000sq. ft.
Maximum BTU's**	150,000/hr	250,000/hr	375,000/hr	500,000/hr	800,000/hr
Water Capacity (US gallons)	60	125	180	230	555
Firebox (L" x W" x H")	28 x 24 x 32	34 x 31 x 38	46 x 34 x 40	56 x 34 x 42	60 x 52 x 52
Firebox Door (L" x W")	16 x 18	20 x 20	24 x 24	24 x 24	42 x 30
Weight (lbs)	950	1,300	1,700	2,000	4,000
Outlets	1 set of 1" feed and return	2 sets of 1" feeds and returns	2 sets of 1" feeds and returns	2 sets of 1.5" feeds and returns	4 sets of 1.5" feeds and returns
Chimney Size	6"	6"	6"	8"	10"
Dimensions*** (L" x W" x H")	52 x 36 x 78	56 x 49 x 84	69 x 49 x 89	81 x 51 x 93	98 x 82 x 100

\*Well-insulated house.

\*\*BTU's are approximate and will vary depending on fuel quality.

\*\*\* Height of the furnace is to the top of the lift hook

## Comfortably Efficient



### Shaker Grates

Heavy cast iron grate makes firebox cleaning simple.



### Easy Clean Ash Pan

Removable ash pan makes ash clean up quick and easy.



### Control Panel

Easy to use backlit digital control and switches with weather resistant cover.



### Forced Air Fan with Actuator

Forces air through the firebox while the actuator manages airflow into the furnace, ideal for fast heat recovery.



### Hinged Rear Door

Makes access to the rear of the furnace for installation and servicing simple.



# Heat Where You Need It

In addition to supplying domestic heat and hot water, a HeatMaster<sup>SS</sup> furnace can also provide heat for:

## Baseboard Heaters



## Hot Tubs and Pools



## Livestock Structures

*Dairy Barns, Hog Barns, etc.*



## Pressure Washers



## Snow-melt for Driveways



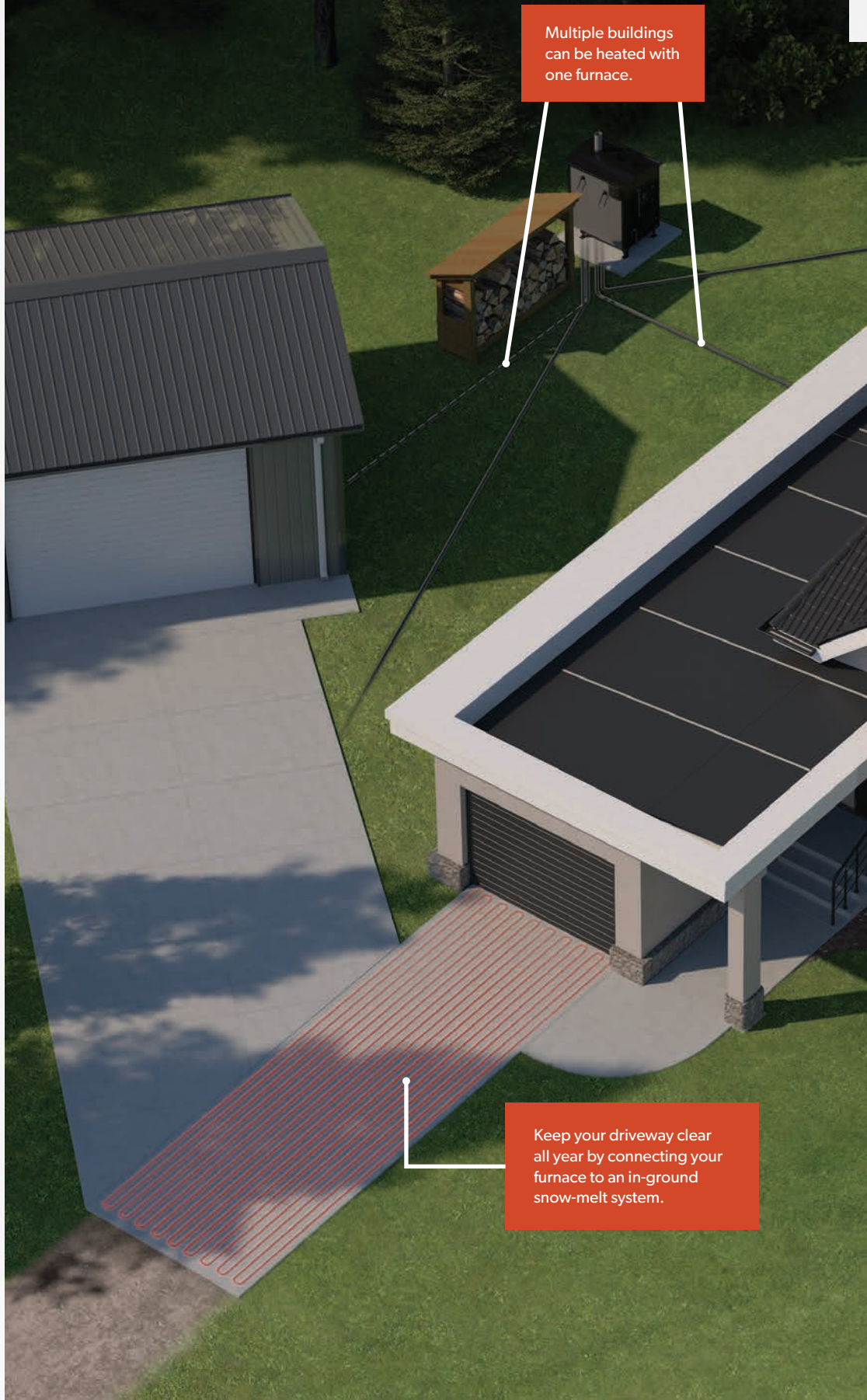
## Clothes Dryers



And almost any heating application you can imagine

Multiple buildings can be heated with one furnace.

Keep your driveway clear all year by connecting your furnace to an in-ground snow-melt system.



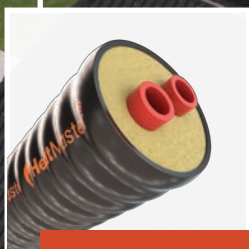


## Location

An outdoor furnace is typically installed in your backyard, 25 to 300 feet away from the building or structure you intend to heat. This creates a natural buffer to keep all noise, mess and risk of fire safely away from the building(s) you spend the most time.

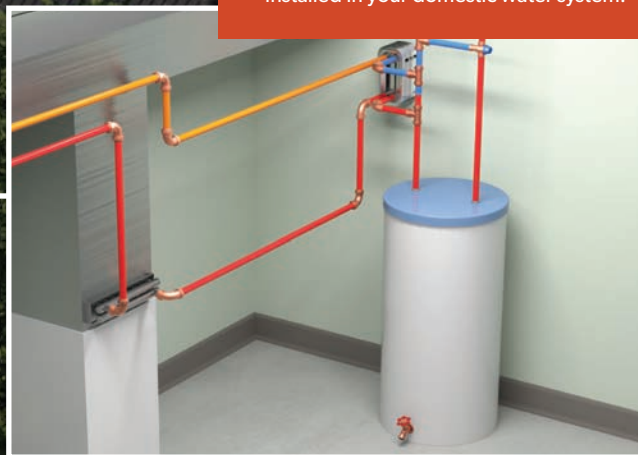
## Flexibility

Your HeatMaster<sup>SS</sup> furnace can easily tie in to almost any existing heating system. Your existing heat source then serves as a backup system.



Rhinoflex pipe offers the most efficient, rugged pre-insulated pipe on the market while being easy to install and economical.

A HeatMaster<sup>SS</sup> furnace can tie into your home heating system very effectively. A water to air heat exchanger can be installed into the existing plenum of your furnace and a water to water heat exchanger can be installed in your domestic water system.







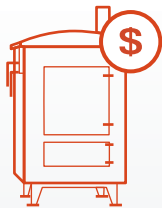
HeatMaster<sup>ss</sup> is a family-owned company which has manufactured and distributed its own line of outdoor furnaces for over 20 years. Our mission is to help more families achieve heating independence as our dedicated staff continually research new and innovative ways to improve and perfect our products.

HeatMaster<sup>ss</sup> offers prompt delivery, expert installation, and the highest standard of after-sales service. We thoroughly inspect and test every furnace before it leaves our plant.

After consulting with one of our dealers, you'll be able to choose the right furnace to meet your needs.

## Your Next Step is Easy...

Find the furnace that's right for you...



1

Price Your Furnace



2

Find Your Dealer



3

Install Your System



4

Enjoy Heating Independence  
With Your Family

Find out more at [HeatMasterss.com](http://HeatMasterss.com)

